TECHNICAL SHEET SELF-DRILLING SCREW GALVANIZED STEEL GT5 UNI-GT 5 **EPDM** Technical parameters: **50**μm 12µm RAL powder.coa Dura_zinc

Correct setting of the tightening torque when anchoring the screws:

- A correctly set tightening torque (flat washer, compressed
- **B** high tightening torque (EPDM seal excessively deformed,
- C small tightening torque (washer with EPDM seal does not have sufficient sealing ability)

- seal slightly rounded around the circumference)
- possibility of cracking and subsequent loss of tightness)

- self-drilling screws for fixing profiled structural steel sheets to thin-walled steel structures

Dimensions [mm]								
Nominal dimension	L							
5,5 x 19	19							
5,5 x 25	25							
5,5 x 32	32							

Galvanized steel prepainted – Testa di Moro – RAL 8028

INDEX CHANGE				SIGNATURE		KJG	Scan code 3D mod	
MATERIAL BRAND W.C.					WEIGHT kg		SCALE	
SIZE, SEMI-FINISHED PRODUCTS								
AUXILIARY EQUIPMENT				STN STANDARD		SORTING NUMBER		
ELABORATED BY Ing. Kluska M.				NOTE		POSITION NUMBER		
TESTED B	Υ]			
TECHNOLOGIST TECHNOLOGIST				OLD DRAWING		DRAWING NUMBER		
NAME Self-drilling screw galvanized steel GT5				Number of sheets UNI-GT 5 Sheet				

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Technical changes reserved