TECHNICAL SHEET SELF-DRILLING SCREW GALVANIZED STEEL GT5 UNI-GT 5 **EPDM** Technical parameters: **50**μm **DC**_{mm} 12µm RAL powder.coa Dura_zinc Galvanized steel prepainted - Dusty grey - RAL 7037 Correct setting of the tightening torque when anchoring the screws: A - correctly set tightening torque (flat washer, compressed - self-drilling screws for fixing profiled structural steel sheets seal - slightly rounded around the circumference) to thin-walled steel structures **B** - high tightening torque (EPDM seal excessively deformed, KJG possibility of cracking and subsequent loss of tightness) C - small tightening torque (washer with EPDM seal does not have sufficient sealing ability) MATERIAL BRAND WEIGHT kg SCALE SIZE, SEMI-FINISHED PRODUCTS AUXILIARY EQUIPMENT STN STANDARD SORTING NUMBER ELABORATED BY Ing. Kluska M. NOTE POSITION NUMBER TECHNOLOGIST TECHNOLOGIST OLD DRAWING DRAWING NUMBER Dimensions [mm] Self-drilling screw UNI-GT 5 L Nominal dimension galvanized steel GT5 Number of sheets 5,5 x 32 32 Created: 04.12.2025 13:13:31 Technical changes reserved 5