TECHNICAL SHEET SELF-DRILLING SCREW GALVANIZED STEEL GT5 **UNI-GT 5 EPDM** Technical parameters: **50**μm 12µm RAL powder.coat Dura_zinc 8 mm Galvanized steel prepainted – Gentian blue – RAL 5010 Correct setting of the tightening torque when anchoring the screws: - self-drilling screws for fixing profiled structural steel sheets

- A correctly set tightening torque (flat washer, compressed
- sufficient sealing ability)
- seal slightly rounded around the circumference)
- **B** high tightening torque (EPDM seal excessively deformed, possibility of cracking and subsequent loss of tightness)
- C small tightening torque (washer with EPDM seal does not have
- to thin-walled steel structures

Dimensions [mm]							
Nominal dimension	L						
5,5 x 25	25						
5,5 x 32	32						

INDEX	CHANGE		DATE	SIGNATURE		KJG QUALITY ®		Scan code for 3D model
MATE	MATERIAL BRAND W.C.				WEIGHT kg		SCALE	
SIZE, SEMI-FINISHED PRODUCTS								
AUXILIARY EQUIPMENT				STN STANDARD S		SORTI	NG NUMBER	
ELABORATED BY Ing. Kluska M.				NOTE		POSITION NUMBER		
TEST	TED BY							
TECHNOLOGIST TECHNOLOGIS		IST		OLD DRAWING		DRAWING NUMBER		
NAME Self-drilling screw galvanized steel GT5				Number of she	UNI-	GT 5	Sheet A	

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Technical changes reserved

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