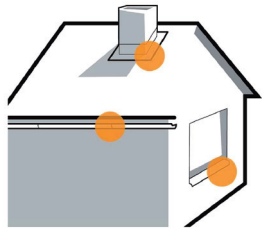


TECHNICAL SHEET

TINSMITHGLUE-DICHT KLEBER

RAMSAUER 640 is a sealing adhesive. It holds on most surfaces, even wet and slightly oily surfaces. It is highly resistant to mould attack. It is ideal for roof and wall surfaces. It adheres to almost any surface even without a prime coat (primer), such as glass, wood, concrete, metal and most plastics.

APPLICATION:



Technical parameter	
Composition	Hybrid-Klebstoff – silanterminierte Polymere
Colour	grey
Processing temperature	+5 °C to +35 °C
Hardening	24 hours ~ 3,5 mm (at +23 °C / 50 % RLF)
Heat resistance	-40 °C to +90 °C
Hardness according to Shore	~ 40
Volume shrinkage (loss)	approx. 20 %
Total permissible deformation	max. 20 %
Modul 100%	~ 0,67 N/mm ²
Storability	12 months in cold and dry areas
Cartridge volume	310 ml
Weight	0,520 kg/pcs

SCH-SPENGLER 640D



INDEX CHANGE	DATE	SIGNATURE		
MATERIAL BRAND		WEIGHT kg	SCALE	
SIZE, SEMI-FINISHED PRODUCTS		STN STANDARD	SORTING NUMBER	
AUXILIARY EQUIPMENT		NOTE	POSITION NUMBER	
ELABORATED BY Ing. Kluska M.				
TESTED BY		OLD DRAWING	DRAWING NUMBER	
TECHNOLOGIST		TECHNOLOGIST		
NAME		SCH-SPENGLER 640D Number of sheets _____ Sheet		
Tinsmithglue-Dicht Kleber				

Created: 08.06.2026 05:11:36

Technical changes reserved