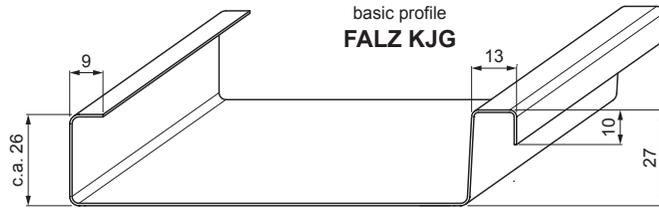


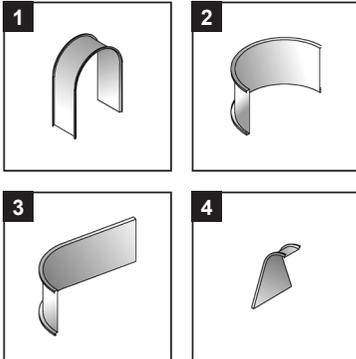
TECHNICAL SHEET

PROFILE RING BENDING RBM25

KNS-SCHLEBACH RBM25



CIRCLING OPTIONS:



DESCRIPTION:

Robust circular arch bending machine for convex bending of pre-profiled panels for use as dormers, circular arches, dome or barrel vaulted roofs with or without clip relief at heights of 25, 32 or 38 mm.

Parameters of the processed sheet metal	
Thickness	TiZn – do 0,80 mm Cu – do 0,80 mm Al – do 0,80 mm Pzn – do 0,65 mm Stainless steel – do 0,50 mm
Smallest radius	TiZn – od 600 mm Cu – od 600 mm Al – od 600 mm Pzn – od 1500 mm Stainless steel – od 1500 mm



Parameters and properties of the profiling machine	
Machine length	1 000 mm
Machine width	1 000 mm
Machine height	1 700 mm
Distance between axes	300–810 mm
Profiling speed	0–12 m/min
Machine drive	230 V, 50 Hz, 1-phase
Powe input	2 x 0,55 kW
Weight	230 kg

INDEX CHANGE	DATE	SIGNATURE	W.C.	WEIGHT kg	SCALE	KJG QUALITY	Schlebach Produktion für den Metallbau
SIZE, SEMI-FINISHED PRODUCTS				NOTE		POSITION NUMBER	
AUXILIARY EQUIPMENT				TECHNOLOGIST		DRAWING NUMBER	
ELABORATED BY Ing. Kluska M.				OLD DRAWING		DRAWING NUMBER	
TESTED BY				NAME		KNS-SCHLEBACH RBM25	
TECHNOLOGIST				Profile ring bending RBM25		Number of sheets Sheet	

Created: 21.04.2026 11:53:28

Technical changes reserved