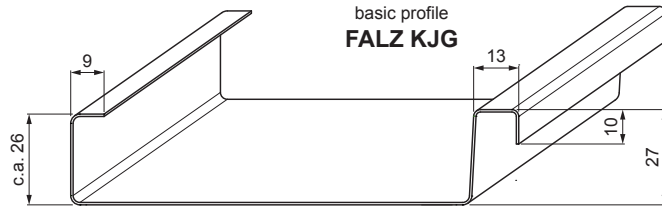


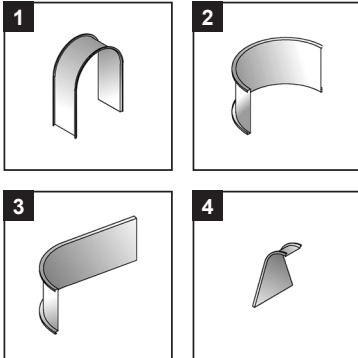
TECHNICAL SHEET

PROFILE RING BENDING RBM25

KNS-SCHLEBACH RBM25



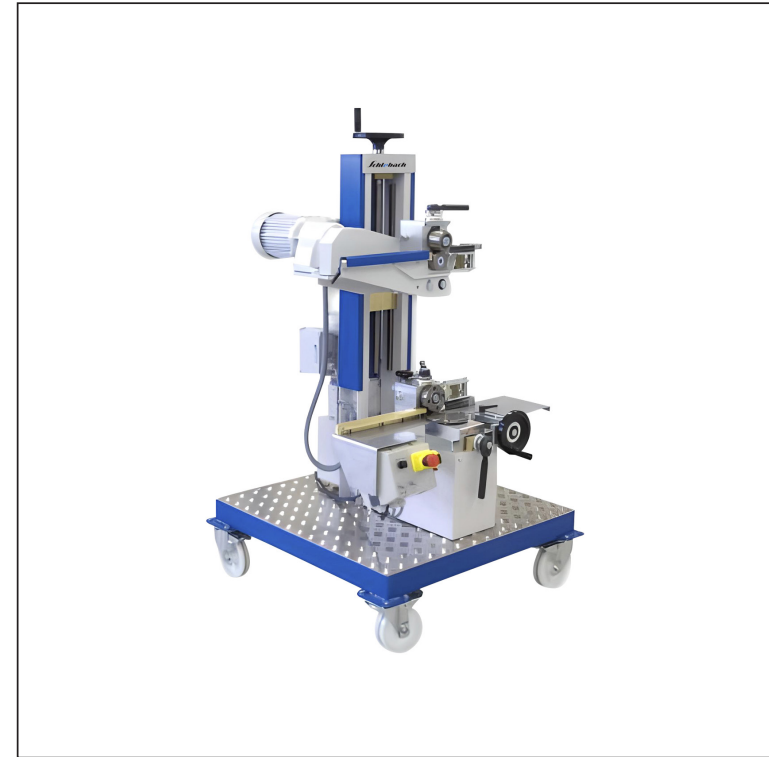
CIRCLING OPTIONS:






DESCRIPTION:

Robust circular arch bending machine for convex bending of pre-profiled panels for use as dormers, circular arches, dome or barrel vaulted roofs with or without clip relief at heights of 25, 32 or 38 mm.

Parameters of the processed sheet metal	
Thickness	TiZn – do 0,80 mm Cu – do 0,80 mm Al – do 0,80 mm Pzn – do 0,65 mm Stainless steel – do 0,50 mm
Smallest radius	TiZn – od 600 mm Cu – od 600 mm Al – od 600 mm Pzn – od 1500 mm Stainless steel – od 1500 mm



Parameters and properties of the profiling machine	
Machine length	1 000 mm
Machine width	1 000 mm
Machine height	1 700 mm
Distance between axes	300–810 mm
Profiling speed	0–12 m/min
Machine drive	230 V, 50 Hz, 1-phase
Powe input	2 x 0,55 kW
Weight	230 kg

INDEX	CHANGE	DATE	SIGNATURE	 	
MATERIAL BRAND			W.C.	WEIGHT kg	SCALE
SIZE, SEMI-FINISHED PRODUCTS				STN STANDARD	SORTING NUMBER
AUXILIARY EQUIPMENT				NOTE	POSITION NUMBER
ELABORATED BY Ing. Kluska M.					
TESTED BY					
TECHNOLOGIST		TECHNOLOGIST		OLD DRAWING	DRAWING NUMBER
NAME			Profile ring bending RBM25		KNS-SCHLEBACH RBM25 Number of sheets
					Sheet 

Created: 05.06.2026 18:19:03

Technical changes reserved