

TECHNICAL SHEET

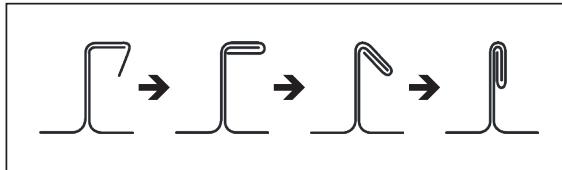
FOLD CLOSER SPIDER

A

B

C

PRINCIPLE OF FOLDING:



DESCRIPTION:

Folding machine of the new generation **SPIDER** in a compact and light design for production of inclined and double standing grooves in one operation.

The machine can be used for straight as well as arc profiled shapes with a radius of 600 mm. Provided that the pre-profiled forms are made on a Schlebach profiling machine.

The machine is used for the heights of grooves 25, 32 and 38 mm.

Parameters of the processed sheet metal	
Thickness	TiZn – do 0,80 mm Cu – do 0,80 mm Al – do 0,80 mm Pzn – do 0,65 mm Stainless steel – do 0,50 mm
Load capacity	rebates from a radius of 600 mm

Technical parameters	
Machine length	465 mm
Machine width	255 mm
Machine height	293 mm
Profiling speed	14,0 m/min
Machine drive	230V, 50Hz, 1-phase
Powe input	1,2 kW
Weight	19 kg

KNS-SCHLEBACH SPIDER



INDEX	CHANGE	DATE	SIGNATURE	KJG QUALITY 	
MATERIAL BRAND		W.C.	WEIGHT kg	SCALE	
SIZE, SEMI-FINISHED PRODUCTS		STN STANDARD		SORTING NUMBER	
AUXILIARY EQUIPMENT		NOTE		POSITION NUMBER	
ELABORATED BY Ing. Kluska M.		TECHNOLOGIST		OLD DRAWING	
TESTED BY		TECHNOLOGIST		DRAWING NUMBER	
TECHNOLOGIST		TECHNOLOGIST		DRAWING NUMBER	
NAME		Fold closer SPIDER		KNS-SCHLEBACH SPIDER	
				Number of sheets	

Created: 19.01.2026 23:55:43

Technical changes reserved