1 2 3 4 5 6 7 8

TECHNICAL SHEET

FOLD CLOSER SPIDER

PRINCIPLE OF FOLDING:



DESCRIPTION:

Folding machine of the new generation **SPIDER** in a compact and light design for production of inclined and double standing grooves in one operation.

The machine can be used for straight as well as arc profiled shapes with a radius of 600 mm. Provided that the pre-profiled forms are made on a Schlebach profiling machine.

The machine is used for the heights of grooves 25, 32 and 38 mm.

Parameters of the processed sheet metal				
Thickness	TiZn – do 0,80 mm Cu – do 0,80 mm Al – do 0,80 mm Pzn – do 0,65 mm Stainless steel – do 0,50 mm			
Load capacity	rebates from a radius of 600 mm			

Technical parameters						
Machine length	465 mm					
Machine width	255 mm					
Machine height	293 mm					
Profiling speed	14,0 m/min					
Machine drive	230 V, 50 Hz, 1-phase					
Powe input	1,2 kW					
Weight	19 kg					

KNS-SCHLEBACH SPIDER



CHANGE			DATE	SIGNATURE		KJG	Schlebach Profesorie Carde Outer our Met.		
MATERIAL BRAND W.C.			WEIGHT kg		SCALE				
SIZE, SEMI-FINISHED PRODUCTS]						
AUXILIARY EQUIPMENT			STN STANDARD		SORTING NUMBER				
ELABORATED BY In	ng. Kluska M.			NOTE		POSITION NUMBER			
TESTED BY]				
TECHNOLOGIST		TECHNOLOGIST		OLD DRAWING		DRAWING NUMBER			
NAME Fold closer SPIDER				KNS-SCHLEBACH SPIDER Number of sheets Sheet				Å	

Created: 04.12.2025 10:49:09

Technical changes reserved

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