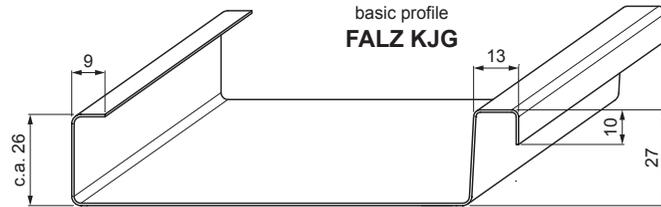


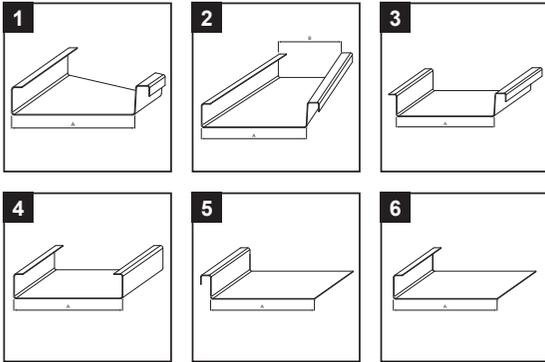
TECHNICAL SHEET

PROFILING HEIGHT SPM 25 mm 30/80

KNS-SCHLEBACH SPM



PROFILING OPTIONS:



DESCRIPTION:

Basic model of the robust SPM series for production of double standing grooves with a height of 25 mm or 32 mm in the standard SPM shape.

Parameters of the processed sheet metal	
Thickness	TiZn – do 0,80 mm Cu – do 0,80 mm Al – do 0,80 mm Pzn – do 0,65 mm Stainless steel – do 0,50 mm
Min./max. coil width	300/880 mm
Min. production length	500 mm



Parameters and properties of the profiling machine	
Machine length	1250 mm
Machine width	1470 mm
Machine height	1100 mm
Height of the input sheet	890 mm
Distance between axes	180–800 mm
Profiling speed	11,0 m/min
Machine drive	400 V, 50 Hz, 3-phase
Powe input	1,1 kW
Weight	500 kg

INDEX CHANGE	DATE	SIGNATURE	W.C.	WEIGHT kg	SCALE	 
SIZE, SEMI-FINISHED PRODUCTS			NOTE	POSITION NUMBER		
AUXILIARY EQUIPMENT			TECHNOLOGIST	OLD DRAWING	DRAWING NUMBER	
ELABORATED BY Ing. Kluska M.			NAME		KNS-SCHLEBACH SPM	
TESTED BY			Profiling height SPM 25 mm 30/80		Number of sheets _____ Sheet 	

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Technical changes reserved