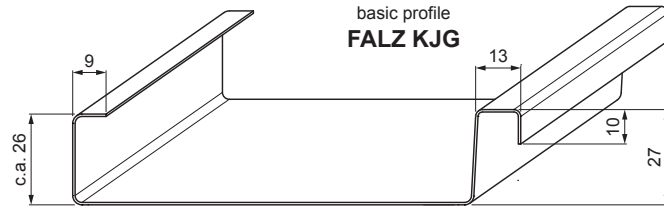


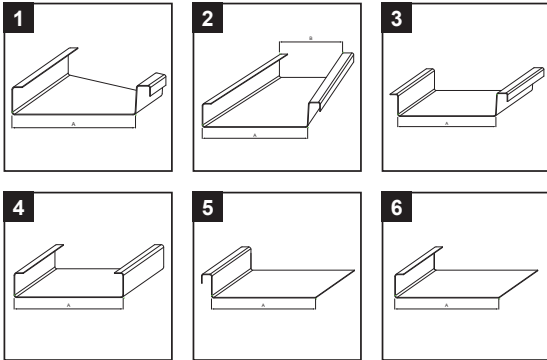
TECHNICAL SHEET

# PROFILING HEIGHT SPM 25 mm 30/80

# KNS-SCHLEBACH SPM



**PROFILING OPTIONS:**






**DESCRIPTION:**

Basic model of the robust SPM series for production of double standing grooves with a height of 25 mm or 32 mm in the standard SPM shape.

Parameters of the processed sheet metal	
Thickness	TiZn – do 0,80 mm Cu – do 0,80 mm Al – do 0,80 mm Pzn – do 0,65 mm Stainless steel – do 0,50 mm
Min./max. coil width	300/880 mm
Min. production length	500 mm



Parameters and properties of the profiling machine	
Machine length	1250 mm
Machine width	1470 mm
Machine height	1100 mm
Height of the input sheet	890 mm
Distance between axes	180–800 mm
Profiling speed	11,0 m/min
Machine drive	400 V, 50 Hz, 3-phase
Powe input	1,1 kW
Weight	500 kg

INDEX CHANGE	DATE	SIGNATURE	W.C.	WEIGHT kg	SCALE	 
AUXILIARY EQUIPMENT			ELABORATED BY Ing. Kluska M.	NOTE	POSITION NUMBER	
TESTED BY		TECHNOLOGIST	OLD DRAWING	DRAWING NUMBER		
NAME Profiling height SPM 25 mm 30/80				Number of sheets KNS-SCHLEBACH SPM Sheet 		

Created: 05.06.2026 18:21:26

Technical changes reserved